

DIN EN 15416-4

**DIN**

ICS 83.180

**Adhesives for load bearing timber structures other than phenolic and aminoplastic –  
Test methods –  
Part 4: Determination of open assembly time for one component polyurethane adhesives  
English version of DIN EN 15416-4:2006-10**

Klebstoffe für tragende Holzbauteile ausgenommen Phenolharzklebstoffe und Aminoplaste –  
Prüfverfahren –  
Teil 4: Bestimmung der offenen Wartezeit für Einkomponenten-Klebstoffe auf Polyurethanbasis  
Englische Fassung DIN EN 15416-4:2006-10

Document comprises 11 pages

## National foreword

This standard has been prepared by CEN/TC 193 "Adhesives" (Secretariat: Spain).

The responsible German body involved in its preparation was the *Normenausschuss Holzwirtschaft und Möbel* (Timber and Furniture Standards Committee), Technical Committee NA 042-04-05 AA *Spiegelausschuss zu CEN/TC 193/SC 1 Holzklebung*.

English Version

Adhesives for load bearing timber structures other than phenolic  
and aminoplastic - Test methods - Part 4: Determination of open  
assembly time for one component polyurethane adhesives

Adhésifs pour structures portantes en bois de type autre  
que phénolique et aminoplaste - Méthodes d'essai -  
Partie 4 : Détermination du temps d'assemblage ouvert  
pour les adhésifs à base de polyuréthane  
monocomposants

Klebstoffe für tragende Holzbauteile ausgenommen  
Phenolharzklebstoffe und Aminoplaste - Prüfverfahren -  
Teil 4: Bestimmung der offenen Wartezeit für  
Einkomponenten-Klebstoffe auf Polyurethanbasis

This European Standard was approved by CEN on 18 May 2006.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels